

Work Order ID 154591***154591***

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Thursday, December 15, 2016 1:33:54 PM

Item ID: D3851-1KIV Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Doubler-Ivory
Start Date: 12/12/2016 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 12/15/2016 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120						(10)	12-01-05		DAS 9 9-89
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>STOCK</u>	0.00							
130						10	JAN 05 2017		
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									DAS 21 9-89
QC	Memo	0.00							JAN 05 2017
Quality Control									DAS 21 9-89

JAN 05 2017

Picklist Print

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Work Order ID: 154591

154591

Parent Item: D3851-1KIV

D3851-1KIV

Parent Item Name: Doubler-Ivory

Start Date: 12/12/2016

Required Date: 12/15/2016

Start Qty: 3.00

Required Qty: 3.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-62015		Purchased		No		100	sf	1,738.890	0.1	0.31579			

MKYD6185S 080-P3-62015

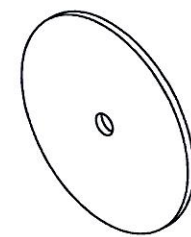
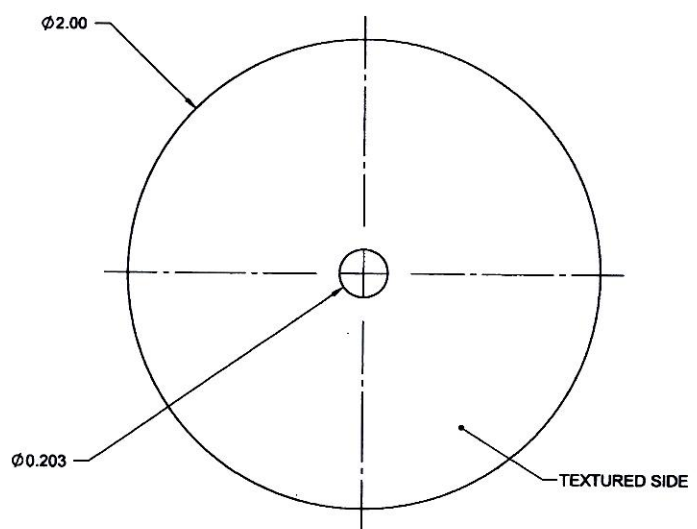
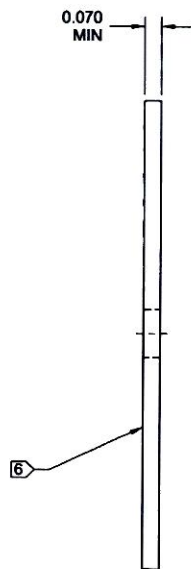
PR 16/12/16

Kydex Ivory (52"x96"-.080)

Location	Loc Qty	Loc Code
SHED	728	
m129761	347	
m130671	381	
therm	1010.89	
121755	13.44	
124462	997.45	0.38

8 7 6 5 4 3 2 1

D
C
B
A



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 154591 MJS
16-12-15

D3851-1 DOUBLER

RELEASED
09/05/22/11

- NOTES:
1) MATERIAL: SEE TABLE
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N (SEE TABLE) USING VIBRATING STYLUS
7) WEIGHT: N/A

PART NUMBER	DESCRIPTION
D3851-1KIV	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015 (MKYD6185S.080-P3-62015)
D3851-1KGY	KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, STEEL GRAY #52068 (MKYD6185S.080-P3-52068)

DESIGN	ADD STEEL GRAY COLOUR OPTION, ADD IVORY P/N D3851-1KIV AND ADD STEEL GRAY P/N D3851-1KGY (ZN AS-1)	PH	09.05.05
DRAWN	NEW ISSUE	PH	08.11.03
CHECKED	DESCRIPTION	BY	DATE
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D3851		REV. B	
TITLE DOUBLER		SCALE NTS	
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8 7 6 5 4 3 2 1